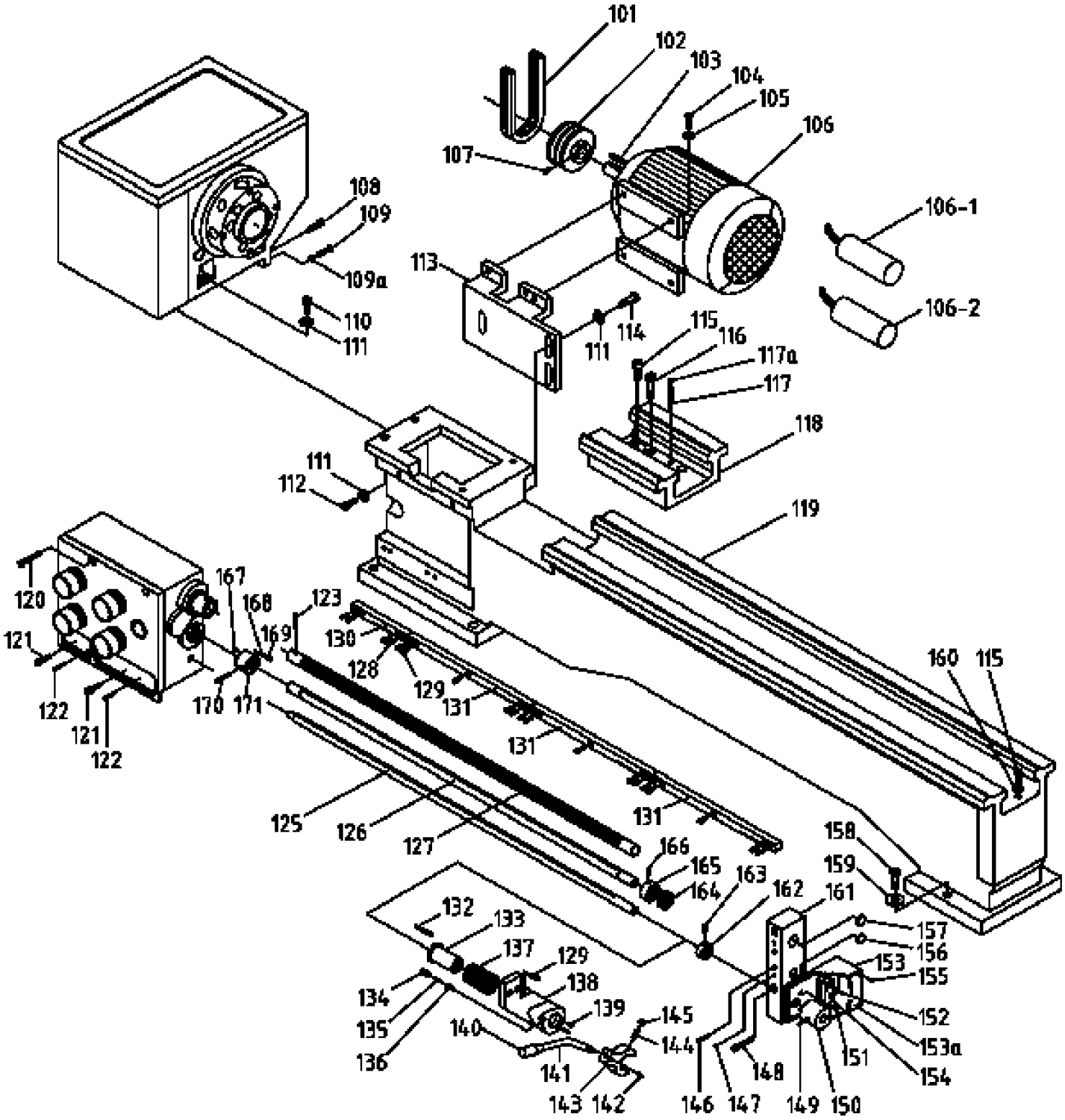
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Diagram A - Bed Assembly

Original JET parts reference | Match model, voltage and serial-number notes

13.1.1 Bed Assembly – Exploded View



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Parts List A - Bed Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
101	VB-A86	V-Belt	A86	2
102	D330A-11106-2	Pulley	60Hz	1
103	GB1096	Key	8x35mm	1
104	TS-1490041	Hex Cap Screw	M8x25	4
105	TS-1550061	Flat Washer	M8	4
106	GH1440B-106	Motor.....	1.8KW/220V/60HZ/1PH	1
106-1	GH1440B-106-SC	Start Capacitor	300MFD 350VAC	1
106-2	GH1440B-106-RC	Run Capacitor	40mF 350VAC	1
107	TS-2276081	Socket Set Screw CP	M6x8	1
108	TS-1504061	Hex Socket Hd Cap Screw	M8x30	2
109	TS-1490081	Hex Cap Screw	M8x45	2
109a	TS-1540061	Hex Nut	M8	2
110	TS-1505051	Hex Socket Hd Cap Screw	M10x35	2
111	TS-1550071	Flat Washer	M10	7
112	TS-1491061	Hex Cap Screw	M10x40	2
113	D330B-11107G	Motor Mount Plate		1
114	TS-1491041	Hex Cap Screw	M10x30	3
115	TS-1505051	Hex Socket Hd Cap Screw	M10x35	2
116	TS-1506051	Hex Socket Hd Cap Screw	M12x40	4
117	GH1440B-117	Taper Pin, Ext Thread	8x70mm	2
117a	GB6170	Hex Nut	M8	2
118	D330B-11103G	Gap Bridge		1
119	D330B-11101G	Bed		1
120	TS-1504101	Hex Socket Hd Cap Screw	M8x50	2
121	TS-1504061	Hex Socket Hd Cap Screw	M8x30	2

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Parts List A - Bed Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
122	ZX-C34	Taper pin	6x30mm	2
123	GH1440B-123	Taper pin, Int Thread	4x36mm	1
125	D330B-11203G	Control Rod		1
126	D330B-11202G	Feed Rod		1
127	D330B-11201G	Leadscrew		1
128	ZX-S13	Taper pin	5x20mm	8
129	TS-1503041	Hex Socket Hd Cap Screw	M6x16	13
130	D330B-11205G	Short rack		1
131	D330B-11204G	Long rack		3
132	F014000	Key, Dbl Rd Hd	4x50mm	1
133	D330B-11217G	Collar		1
134	F010439	Socket Set Screw FP	M8x8	1
135	GH1440B-135	Spring	6x1x15mm	1
136	D330B-11105G-1	Pin		1
137	GH1440B-137	Spring	32x3.6x50mm	1
138	D330B-11105G	Bracket		1
139	5510484	Roll Pin	5x20	2
140	GH1440B-140	Knob	M10x50	1
141	D330B-11206G	Lever		1
142	5508804	Roll Pin	4x20mm	1
143	D330B-11104G	Fork		1
144	TS-1523051	Socket Set Screw CP	M6x16	2
145	TS-1540041	Hex Nut	M6	2
146	GH1440B-146	Taper Pin, Int Thread	6x45mm	2
147	BDB919-021	Ball Oiler	6mm	2

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Parts List A - Bed Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
148	TS-1504121	Hex Socket Hd Cap Screw	M8x60	2
149	TS-1524031	Socket Set Screw CP	M8x12	1
150	D330C-3012C	Cam		1
151	F001217	Phillips Pan Hd Mach Screw	M8x12	2
152	F001218	Phillips Pan Hd Mach Screw	M4x42	2
153	D330C-11301C	Switch Box		1
153a	D330C-11302C	Switch Box Cover		1
154	GH1440B-154	Switch	LXW5-11D1	2
155	TS-1532032	Phillips Pan Hd Mach Screw	M4x10	4
156	D330B-11210G-1	Cover	19mm	1
157	D330B-11210G-2	Cover	22mm	1
158	TS-2211451	Hex Cap Screw	M12x45	6
159	TS-2360121	Flat Washer	M12	6
160	TS-1540071	Hex Nut	M10	1
161	D330B-11102G	Shaft End Bracket		1
162	D330C-11209C	Collar		1
163	TS-1523031	Socket Set Screw CP	M6x10	1
164	BB-51104	Thrust Bearing	51104	1
165	D330B-CS004	Bearing Cover		1
166	TS-1523031	Socket Set Screw CP	M6x10	1
167	SB-6MM	Steel Ball	6mm	4
168	GH1440B-168	Spring	6x1x25mm	4
169	TS-1524011	Socket Set Screw FP	M8x8	4
170	811404	Roll Pin	4x40mm	1
171	D330B-36101A-1	Clutch		1

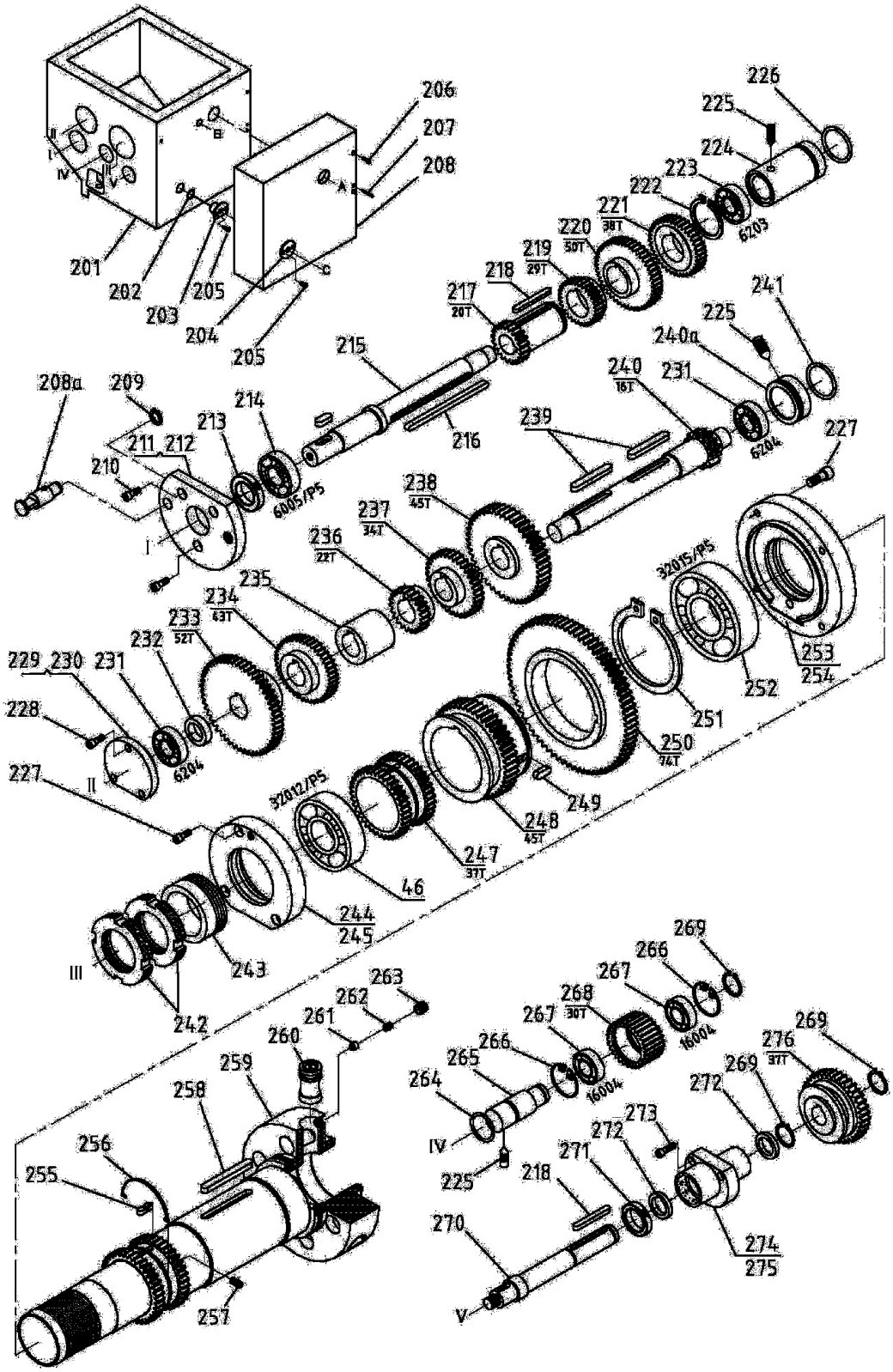
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Diagram B - Headstock Assembly

Original JET parts reference | Match model, voltage and serial-number notes

13.2.1 Headstock Assembly – Exploded View



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Parts List B - Headstock Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
201	D360D-21107	Headstock		1
202	GH1440B-168	Oil seal	20x2.65mm	1
203	D330A-21246	Sleeve		1
204	D330A-21235	Sleeve		1
205	F010946	Flat Hd Soc Cap Screw	M4x8	4
206	TS-1503091	Hex Socket Hd Cap Screw	M6x40	4
207	ZX-S41	Roll Pin	5x40mm	2
208	D330B-21113G-1	Case frame		1
208a	D330A-11230	Rocker Shaft		1
209	F006041	C-Retaining Ring Ext	12mm	1
210	TS-1503051	Hex Socket Hd Cap Screw	M6x20	3
211	D330A-21124	Pulley Shaft Cover		1
212	D330A-21601	Gasket		1
213	GH1440B-213	Oil seal	25x40x7mm	1
214	BB-6005	Ball Bearing	6005	1
215	D330A-21215	Shaft		1
216	GHB1340-109	Key, Dbl Rd Hd	A6x120mm	1
217	D330D-21217	Gear	20T	1
218	GHB1340-107	Key, Dbl Rd Hd	A6x50mm	2
219	D330A-21218	Gear	29T	1
220	D330D-21219	Gear	50T	1
221	D330A-21220	Gear	38T	1
222	F006054	C-Retaining Ring Ext	35mm	1
223	BB-6203	Bearing	6203	1
224	D330A-21106	Front Cylinder		1
225	TS-1524041	Socket Set Screw	M8x16	3

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Parts List B - Headstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
226	GH1440B-226	Oil Seal	40x3.1mm	1
227	TS-1503061	Hex Socket Hd Cap Screw	M6x25	7
228	TS-1501041	Hex Socket Hd Cap Screw	M4x12	3
229	D330A-21104	Cover		1
230	D330A-21602	Gasket		1
231	BB-6204	Bearing	6204	2
232	D330A-21211	Washer		1
233	D330A-21222	Gear	52T	1
234	D330A-21209	Gear	43T	1
235	D330D-21221	Spacer		1
236	D330D-21210	Gear	22T	1
237	D330D-21223	Gear	34T	1
238	D330D-21224	Gear	45T	1
239	5300871	Key, Dbl Rd Hd	A8x55mm	2
240	D330A-21212	Shaft	16T	1
240a	D330A-21215	Front Plug		1
241	GH1440B-241	Oil seal	47x3.1mm	1
242	D330D-21208	Nut		2
243	D330D-21102	Collar		1
244	D330D-21103	End cover		1
245	D330D-21603	Gasket		1
246	BB-32012	Bearing	32012	1
247	D330D-21207	Gear	37T/37T	1
248	D330D-21227	Gear	45T	1
249	GHB1340-110	Key, Dbl Rd Hd	8x18mm	1
250	D330D-21226	Gear	74T	1

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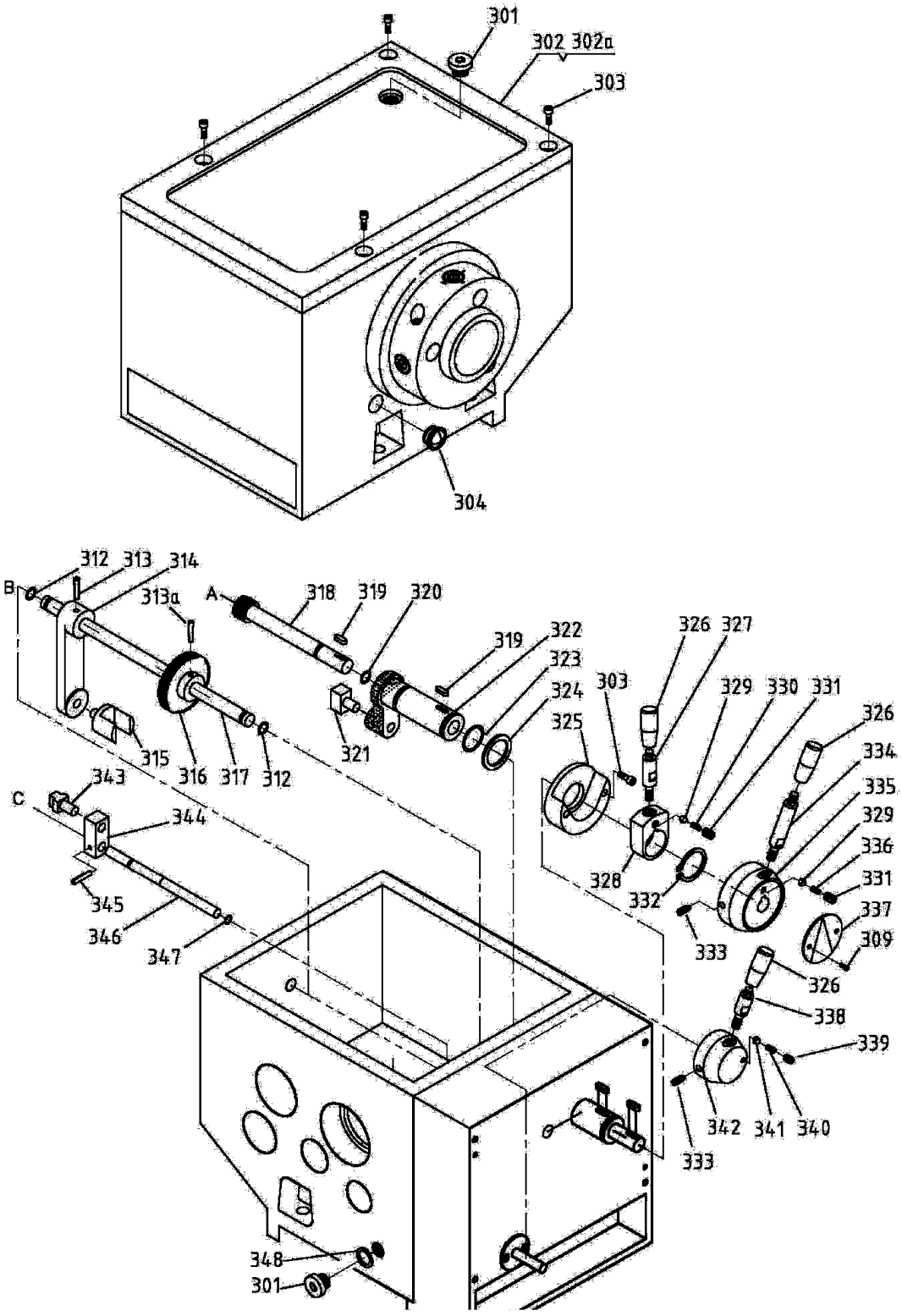
Parts List B - Headstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
251	F006063	C-Retaining Ring, Ext	90mm	1
252	BB-32015	Bearing	32015	1
253	D330D-21108	Front Cover		1
254	D330D-21605	Gasket		1
255	D330D-21251	Key, Dbl Rd Hd		1
256	D330D-21252	Circlip		1
257	TS-2276081	Socket Set Screw	M6x8	1
258	GHB1340-155	Key, Dbl Rd Hd	A8x85	1
259	D330D-21228	Spindle		1
260	D330D-21231	Cam		6
261	D330D-21253	Cam Pin		6
262	D330D-21254	Spring		6
263	D330D-21250	Screw		6
264	GH1440B-264	Oil Seal	25x2.4mm	1
265	D330A-21238	Shaft		1
266	F006077	C-Retaining Ring, Int	42mm	2
267	BB-16004	Bearing	16004	2
268	D330A-21237	Gear	30T	1
269	F006047	C-Retaining Ring, Ext	20mm	3
270	D330B-21239G	Shaft		1
271	GH1440B-271	Oil Seal	24x32x5mm	1
272	D330A-21202	Washer		2
273	TS-1502041	Hex Socket Hd Cap Screw	M5x16	3
274	D330A-21101	Cover		1
275	D330A-21604	Gasket		1
276	D330A-21201	Gear	37T	1

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13.3.1 Headstock Controls – Exploded View



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Parts List C - Headstock Controls

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
301	GH1440B-301	Hex Socket Hd Plug	M16×1.5	2
302	D330B-21112G	Cover Board		1
302a	D330A-21606	Gasket		1
303	TS-1503061	Hex Socket Cap Screw	M6×25	4
304	GH1440B-304	Oil Sight Glass	M27X1.5	1
309	TS-2171012	Pan Hd Machine Screw	M4X6	2
312	GH1440B-312	Oil seal	14×2.4mm	2
313	ZX-Q66	Taper Pin	5×35mm	1
313a	ZX-B34	Taper Pin	5×30mm	1
314	D330A-21109	Rocker		1
315	D330A-21233	Shift Fork		1
316	D330A-21234	Gear	51T	1
317	D330A-21232	Shaft		1
318	D330B-21241G	Geared Shaft	17T	1
319	5217791	Key, Dbl Rd Hd	5×14mm	2
320	GH1440B-312	Oil Seal	16×2.4mm	1
321	D330A-21403	Shift Fork		1
322	D330D-21121	Shift Collar		1
323	GH1440B-323	Oil Seal	30×3.1mm	1
324	D330A-21240	Washer		1
325	D330A-21118	Base		1
326	GH1440B-326	Handle Grip	M8×40	3

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Parts List C - Headstock Controls (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
327	D330A-21248-1	Lever		1
328	D330A-21119	Lever Base		1
329	SB-6MM	Steel Ball	6mm	2
330	D330A-21257	Spring	6×1×13mm	1
331	F010439	Socket Set Screw FP	M8×8	2
332	F006052	C-Retaining Ring Ext	30mm	1
333	TS-1523051	Socket Set Screw	M6×16	2
334	D330A-21249	Handle Shaft		1
335	D330A-21117	Handle Hub		1
336	D330A-21256	Spring	6×1×26mm	1
337	GH1440B-337	Indicator Plate		1
338	D330A-21248	Handle Shaft		1
339	F010444	Socket Set Screw FP	M6×8	1
340	D330A-21258	Spring	5X0.8X25	1
341	SB-5MM	Steel ball	5mm	1
342	D330A-21120	Handle Hub		1
343	D330A-21402	Shift fork		1
344	D330A-21111	Rocker		1
345	JWBS15-1124	Roll Pin	4×18mm	1
346	D330A-21236	Shaft		1
347	GH1440B-347	Oil Seal	10×1.9mm	1
348	GH1440B-348	Copper Washer	16mm	1

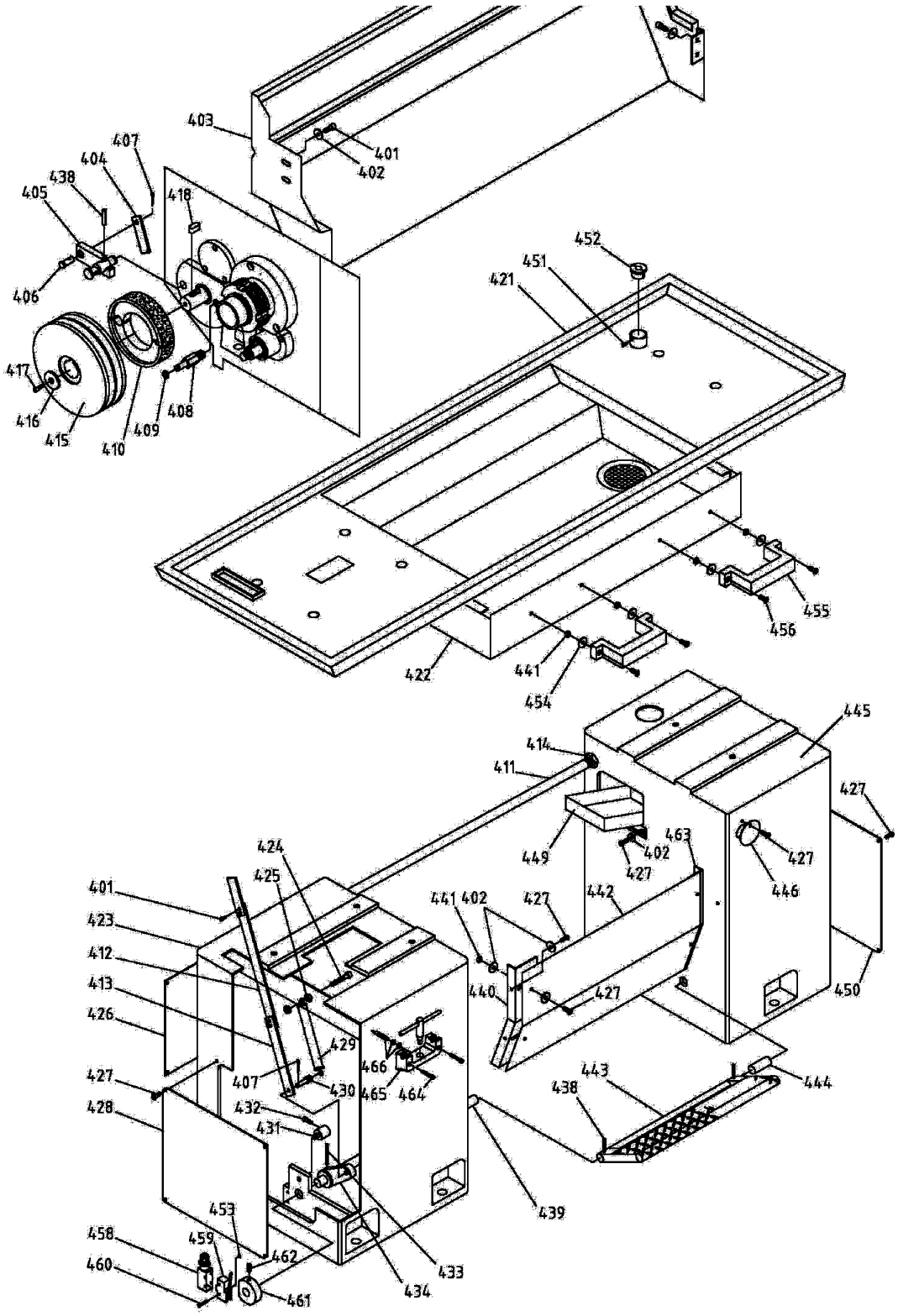
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Diagram D - Stand and Brake Assembly

Original JET parts reference | Match model, voltage and serial-number notes

13.4.1 Stand and Brake Assembly – Exploded View



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Parts List D - Stand and Brake Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
401	TS-1503021	Hex Socket Cap Screw	M6×10	8
402	TS-1550041	Flat Washer	6mm	18
403	D330B-14205	Splash Guard		1
404	D330B-14214-1	Brake Linkage/Upper		1
405	D330B-14218	Rocker		1
406	D330A-11239	Clevis Pin		1
407	P-25	Cotter Pin	3X16mm	2
408	D330A-11232	Rocker Pin		1
409	F006039	C-Retaining Ring, Ext	8mm	1
410	GH1440B-410	Pulley Brake Assembly		1
411	GH1440B-411	Steel Tube		1
412	D330B-14214-2	Brake Linkage/Middle		1
413	D330B-14214-3	Brake Linkage/Lower		1
414	TS-154010	Hex Nut	M16X1.5	1
415	D330A-21105	Pulley		
416	TS-1540061	Flat Washer	8mm	1
417	TS-1504031	Hex Socket Cap Screw	M8×16	1
418	AK052	Key, Dbl Rd Hd	8×20mm	1
421	D330D-14203B	Chip Pan		1
422	D330D-14204B	Removable Chip Tray		1
423	D330D-14201B	Left Stand		1
424	TS-1505041	Hex Socket Cap Screw	M10×30	1
425	TS-1540071	Hex Nut	M10	2
426	D330D-14210B	Left Stand Rear Cover		1
427	TS-1534032	Pan Head Screw	M6X10	26
428	D330D-14209B	Left Stand Side Cover		1
429	D330A-11237	Extension Spring		1
430	D330A-11236	Pin		1
431	D330A-11242	Shaft		1

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Parts List D - Stand and Brake Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
432	TS-1503091	Hex Socket Cap Screw	M6×40	1
433	ZX-S41	Roll Pin	5×40mm	1
434	D330A-11235	Rocker		1
438	5F-E208	Roll Pin	5×28mm	3
439	D330B-14215	Shaft		1
440	D330B-14206	Left Bracket		1
441	TS-2311061	Hex Nut	M6	8
442	D330A-14207-1	Stand Plate		1
443	D330A-14212-1	Brake Pedal		1
444	D330B-14216	Shaft		1
445	D330D-14202B	Right Stand		1
446	D330D-14208B	Cover		4
449	D330D-14213B	Coolant Chute		1
450	D330D-14211B	Right Stand Side Cover		1
451	TS-1501011	Hex Socket Cap Screw	M4×6	1
452	D330A-92206	Coolant Hose Collar		1
453	TS-1540021	Hex Nut	M4	1
454	TS-1550041	Flat Washer	6mm	4
455	GH1440B-455	Handle		2
456	TS-1534042	Pan Head Screw	M6X12	4
458	GH1440B-458	Limit Switch Cover		1
459	GH1440B-459	Limit Switch	YBLXW-5/11N1	1
460	PS1652T-105	Pan Head Screw	M4X40	2
461	D330DV-11210	Collar		
462	TS-1523041	Socket Set Screw	M6X12	1
463	D330B-14206-1	Right Bracket		1
464	TS-1504101	Hex Socket Cap Screw	M8X50	2
465	GH1440B-465	Chuck Wrench Bracket		1
466	GH1440B-466	Proximity Switch	LJ12A3-4-J/ED/AC24V	1

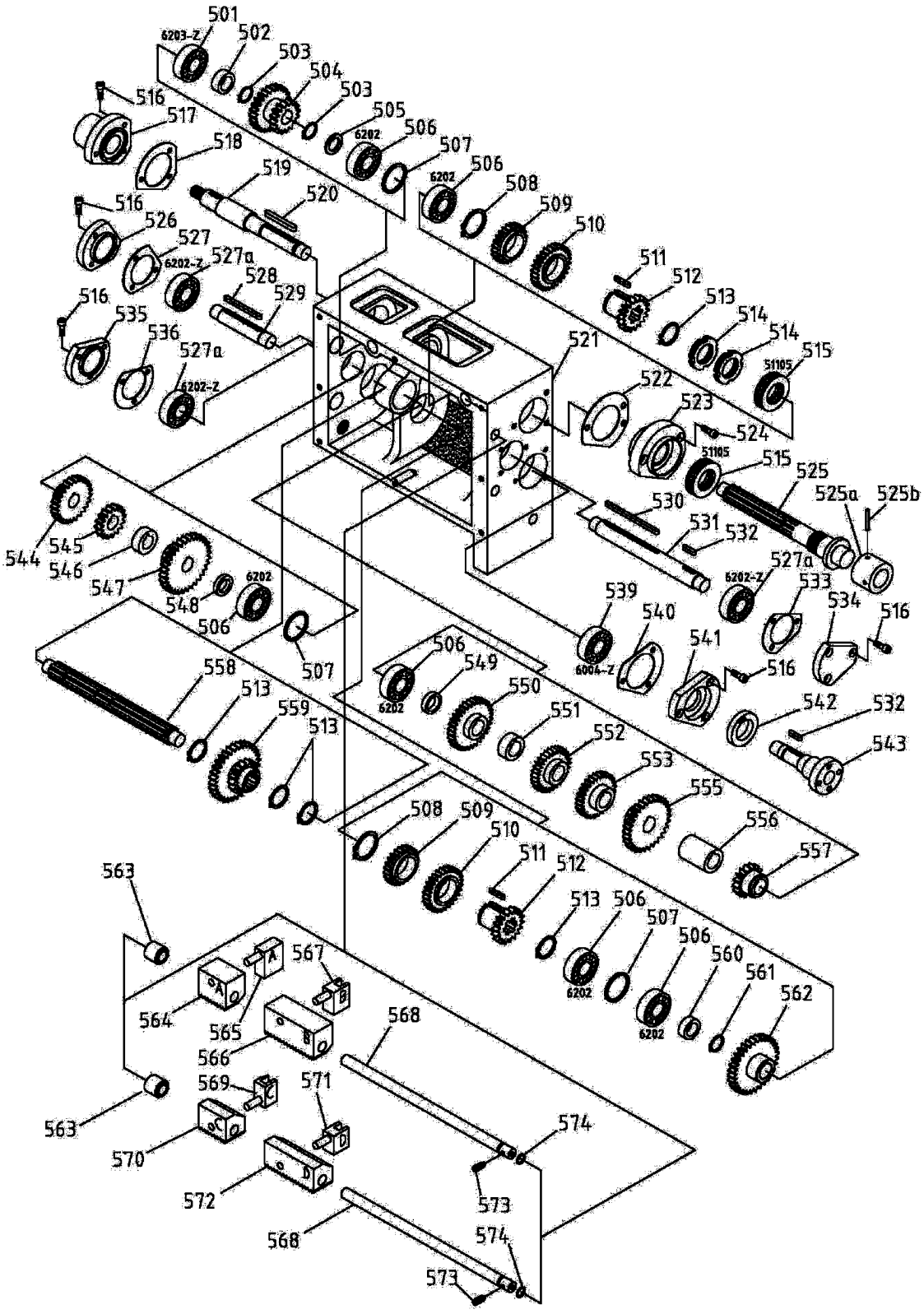
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Diagram E - Gear Box Assembly (1 of 2)

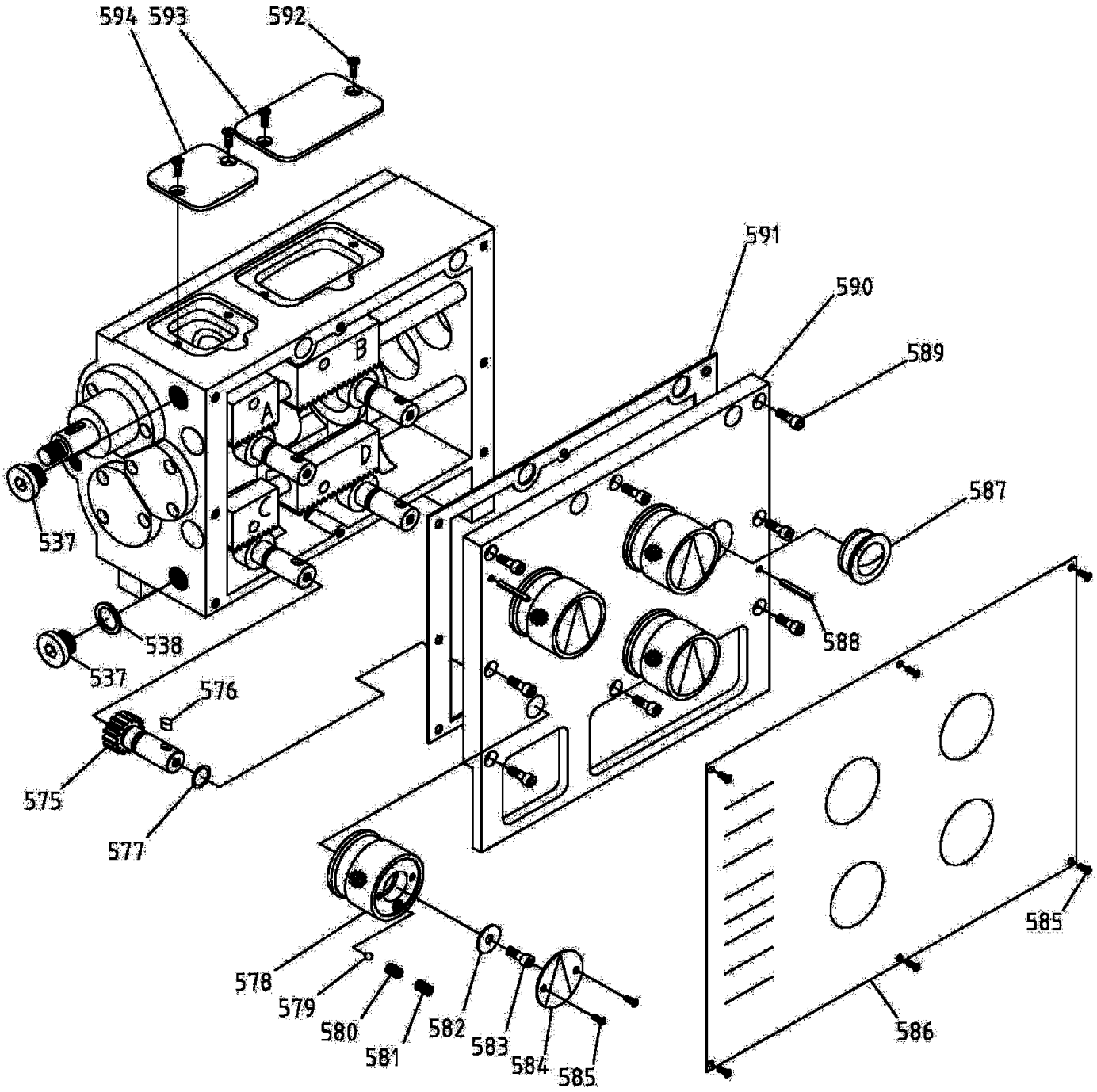
Original JET parts reference | Match model, voltage and serial-number notes

13.5.1 Gear Box Assembly – Exploded View I



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13.5.2 Gear Box Assembly – Exploded View II



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Parts List E - Gear Box Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
501	BB-6203	Bearing	6203	1
502	D330B-31105	Collar		1
503	F006044	C-Retaining Ring, Ext	16mm	2
504	D330B-31201	Gear	25T/16T	1
505	D330B-31106	Washer		1
506	BB-6202	Bearing	6202	6
507	D330B-31107	Washer		3
508	F006051	C-Retaining Ring, Ext	28	2
509	D330B-34201-3	Gear	24T	2
510	D330B-34201-2	Gear	28T	2
511	F014003	Key, Dbl Rd Hd	A4×22	2
512	D330B-34201-1	Gear	18T	2
513	F006047	C-Retaining Ring, Ext	20mm	4
514	D330C-0546C	Spanner Nut		2
515	BB-51105	Thrust Bearing	51105	2
516	BD920N-GB40	Hex Socket Cap Screw	M5×14	15
517	D330B-31102	Flange		1
518	D330B-31103	Gasket		1
519	D330B-31101	Shaft		1
520	S0400545	Key, Dbl Rd Hd	5×45mm	1
521	D330B-30101	Gearbox		1
522	D330B-37103	Gasket		1
523	D330B-37102	Bushing		1
524	JHM610-22	Hex Socket Cap Screw	M6×14	3

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Parts List E - Gear Box Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
525	D330B-37101-1	Shaft		1
525a	D330B-37101-2	Coupler Sleeve		1
525b	GH1440B-525B	Taper Pin	4X50mm	1
526	D330B-32102	End cover		1
527	D330B-32103	Gasket		1
27a	BB-6202Z	Bearing	6202-Z	3
528	F014004	Key, Dbl Rd Hd	4×55mm	1
529	D330B-32101	Shaft		1
530	JWDP12-128	Key, Dbl Rd Hd	4×80mm	1
531	D330B-35101	Shaft		1
532	KEY4418	Key, Dbl Rd Hd	4×18mm	2
533	D330B-35103	Gasket		1
534	D330B-35102	End cover		1
535	D330B-33102	End cover		1
536	D330B-33103	Gasket		1
537	GH1440B-537	Oil Plug	M16×1.5	2
538	GH1440B-348	Copper washer	16mm	1
539	BB-6004Z	Bearing	6004-Z	1
540	D330B-36103	Gasket		1
541	D330B-36102	Flange		1
542	GH1440B-542	Oil seal	25X40X7	1
543	D330B-36101	Shaft		1
544	D330B-32201	Gear	25T	1
545	D330B-32202	Gear	16T	1

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Parts List E - Gear Box Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
546	D330B-32104	Spacer		1
547	D330B-32203	Gear	32T	1
548	D330B-32105	Spacer		1
549	D330B-35106	Spacer		1
550	D330B-35205	Gear	32T	1
551	D330B-35105	Spacer		1
552	D330B-35204	Gear	30T	1
553	D330B-35203	Gear	28T	1
555	D330B-35202	Gear	30T	1
556	D330B-35104	Spacer		1
557	D330B-35201	Gear	16T	1
558	D330B-33101	Shaft		1
559	D330B-33201	Gear	32T/16T	1
560	D330B-36104	Spacer		1
561	F006044	C-Retaining Ring, Ext	16mm	1
562	D330B-36201	Gear		1
563	D330B-38102	End cover		2
564	D330B-38103	Rack-A		1
565	D330B-38104	Shift fork-A		1
566	D330B-38105	Rack-B		1
567	D330B-38106	Shift fork-B		1
568	D330B-38101	Shaft		2
569	D330B-38108	Shift fork-C		1
570	D330B-38107	Rack-C		1

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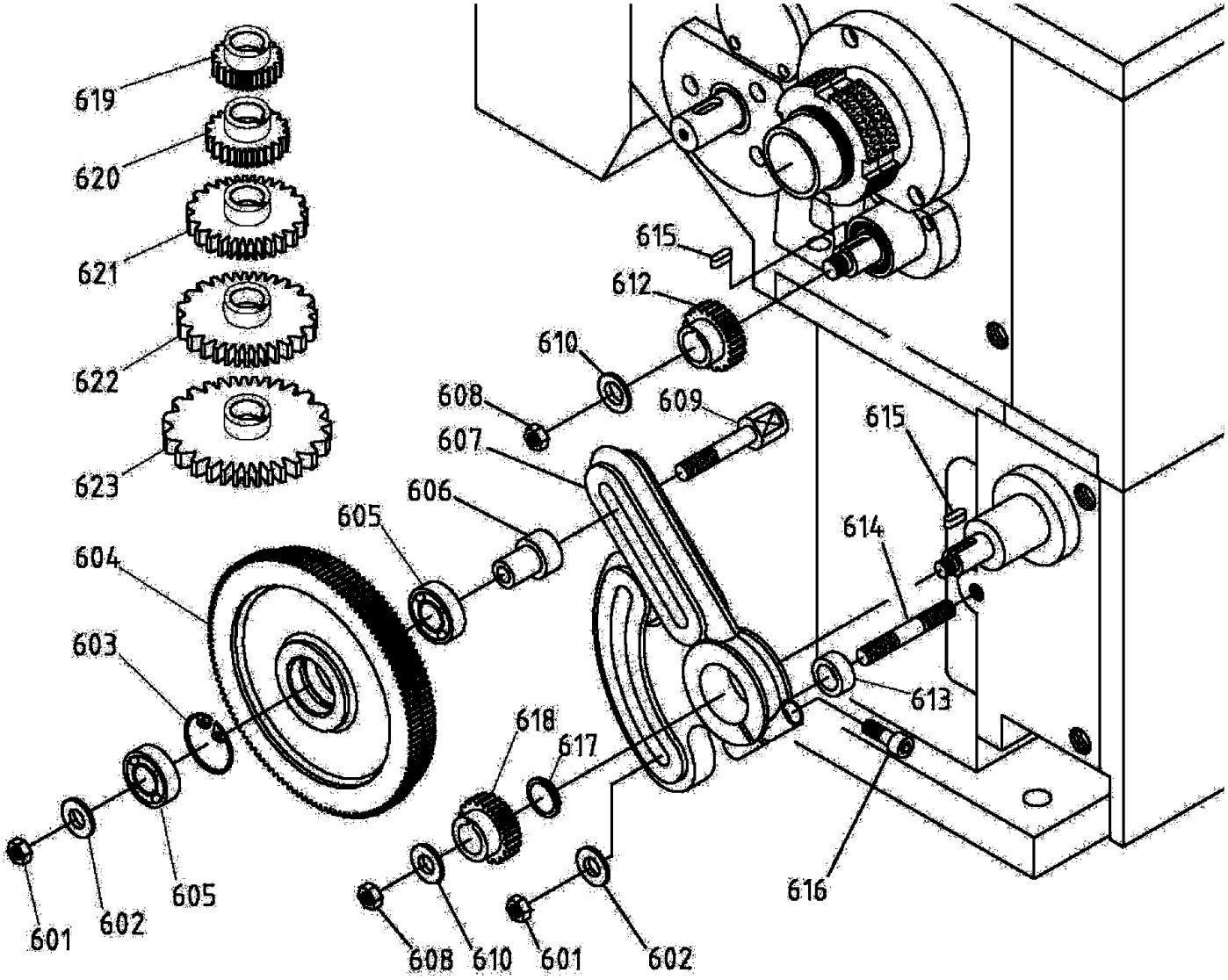
Parts List E - Gear Box Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
571	D330B-38110	Shift fork-D		1
572	D330B-38109	Rack-D		1
573	TS-1522021	Set Screw	M5×8	2
574	GH1440B-574	Oil Seal	12×1.9mm	2
575	D330B-38111	Gear		4
576	KF2R5508	Key, Dbl Rd Hd	5×8mm	4
577	GH1440B-312	Oil Seal	16×2.4mm	4
578	D330A-3054	Handle		4
579	SB-6MM	Steel Ball	6mm	4
580	D330A-21256	Spring	6X1X26mm	4
581	F010439	Socket Set Screw FP	M8×8	4
582	TS-1550041	Flat Washer	6mm	4
583	TS-1503031	Hex Socket Cap Screw	M6×12	4
584	GH1440B-584	Indicator Plate		4
585	TS-2171012	Pan Head Screw	M4×6	14
586	GH1440B-586	Control Plate		1
587	GH1440B-304	Oil Sight Glass	M27X1.5	1
588	111001-00-43	Roll Pin	4×25mm	2
589	TS-1503051	Hex Socket Cap Screw	M6×20	8
590	D330B-38112	Gearbox Cover		1
591	D330B-38113	Gasket		1
592	5508152	Socket Flat Hd Screw	M4×6	4
593	D330B-38115	Cover-2		1
594	D330B-38114	Cover-1		1

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13.6.1 Change Gears and Cover Assembly – Exploded View



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Parts List F - Change Gears and Cover Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
601	TS-1540071	Hex Nut	M10	2
602	TS-1550071	Flat Washer	10mm	2
603	F006033	C-Retaining Ring, Int	35mm	1
604	D330A-91208	Gear	120T/127T	1
605	BB-6003Z	Bearing	6003-Z	2
606	D330B-91209G	Collar		1
607	D330B-91101G	Gear frame		1
608	TS-1540081	Hex Nut	M12	2
609	D330B-91210G	Bolt		1
610	TS-2360121	Flat Washer	12mm	2
612	D330B-91201G-1	Change Gear	30T	1
613	D330B-91214G	Spacer		1
614	GH1440B-614	Double-End Stud	M10×70	1
615	5217791	Key, Dbl Rd Hd	5×14mm	2
616	TS-1504051	Hex Socket Hd Cap Screw	M8X25	1
617	D330B-91212G	Spacer		1
618	GH1440B-618	Change Gear	60T	2
619	D330B-91202G	Change Gear	40T	1
620	D330B-91203G-3	Change Gear	42T	1
621	D330B-91203G-4	Change Gear	44T	1
622	D330B-91203G-5	Change Gear	46T	1
623	D330B-91203G-6	Change Gear	52T	1
624	D330B-91203G-7	Change Gear (not shown)	54T	1

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Parts List F - Change Gears and Cover Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
625	D330B-91203G-8	Change Gear (not shown)	56T	1
626	D330B-91203G-9	Change Gear (not shown)	57T	1
627	D330B-91203G-11	Change Gear (not shown)	63T	1
631	TS-2171012	Pan Head Screw	M4×6	4
632	TS-1550021	Flat Washer	4mm	6
633	D360D-13401A-1	Door		1
634	TS-1540021	Hex Nut	M4	4
635	D330A-71209	Bracket		1
636	GH1440-636	Switch Key		1
637	TS-2171012	Pan Head Screw	M4×6	2
638	GH1440B-638	Flat Washer		2
639	D360D-13401A	Change Gear Cover		1
640	TS-1502011	Hex Socket Hd Cap Screw	M5X8	8
641	TS-1550031	Flat Washer	5mm	9
642	D330B-14220	Motor Cover		1
643	GH1440B-643	Limit Switch	QKS8	1
644	TS-2284302	Pan Head Screw	M4X30	2
645	TS-1540031	Hex Nut	M5	2
646	BG379-34	Hex Socket Hd Cap Screw	M5X50	1
647	TS-1503031	Hex Socket Hd Cap Screw	M6X12	1
648	D330D-14208B-1	Door Cover		1
649	TS-1541021	Nylon Lock Hex Nut	M6	1
650	TS-1550041	Flat Washer	6mm	1
651	GH1440B-651	Door Latch Assy		1

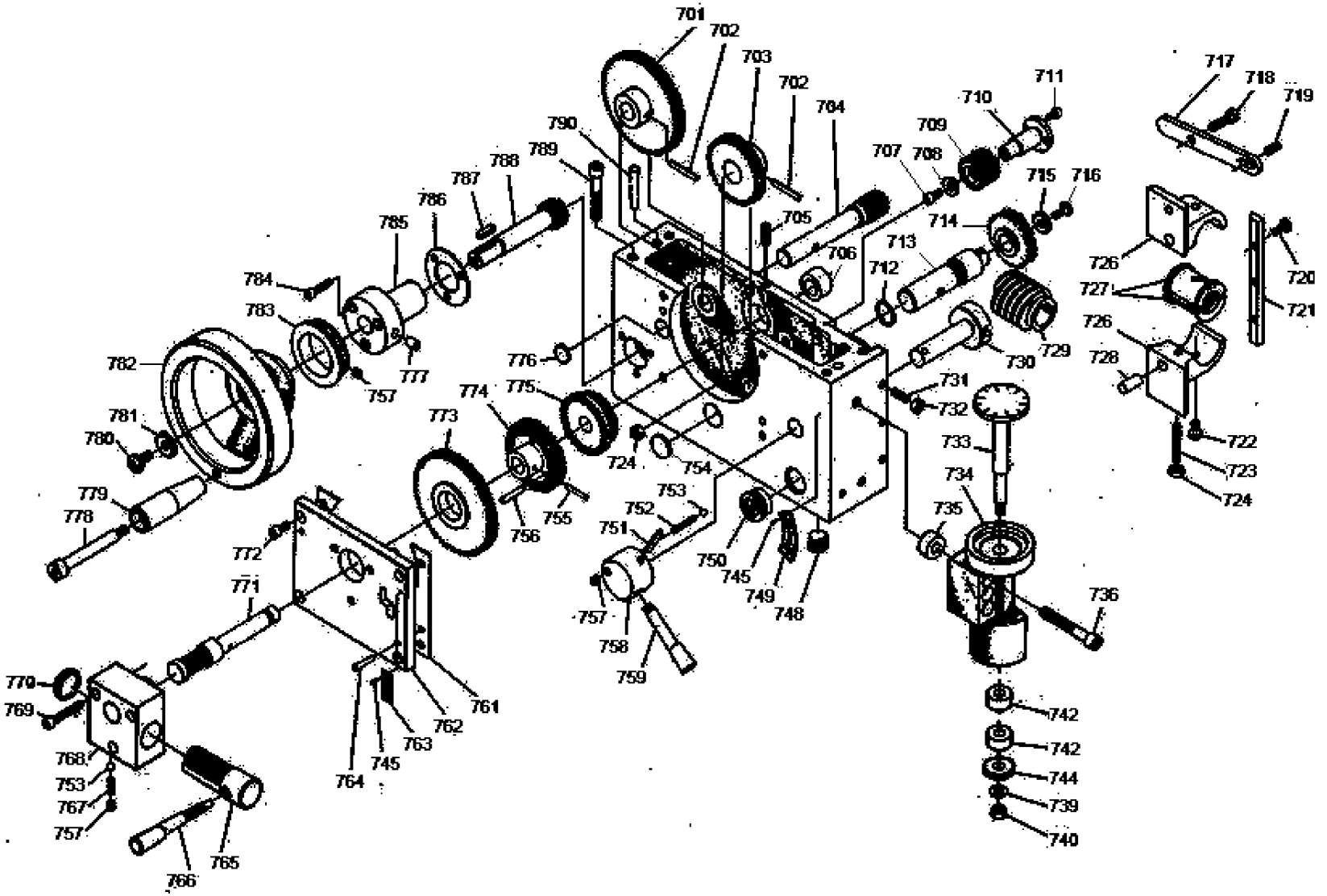
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Diagram G - Apron Assembly

Original JET parts reference | Match model, voltage and serial-number notes

13.7.1 Apron Assembly – Exploded View



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Parts List G - Apron Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
701	33-4012	Gear	60T	1
702	ZX-S48	Spring Pin	5×30mm	2
703	33-4024	Gear	40T	1
704	33-4010	Pinion Shaft	13T	1
705	F010438	Socket Set Screw DP	M6×16	1
706	33-4049	Sleeve		1
707	TS-1503031	Socket Head Cap Screw	M6×12	1
708	32-06240	Washer		1
709	32-06231	Gear	18T	1
710	32-06232	Idle Shaft		1
711	TS-1502031	Socket Head Cap Screw	M5×12	1
712	GH1440B-712	O-Ring	76mm	1
713	33-4026	Shaft		1
714	32-06429	Worm Gear	22T	1
715	33-4028	Washer		1
716	TS-1482021	Hex Cap Bolt	M6×12	1
717	33-4038	Interlock Piece		1
718	TS-2286202	Pan Head Screw	M6×20	1
719	TS-1523041	Socket Set Screw	M6×12	1
720	TS-2205201	Hex Cap Bolt	M5×20	3
721	33-4036	Gib		1
722	TS-1482011	Hex Cap Bolt	M6×10	1
723	GHB1340-A74	Socket Set Screw	M6×35	1
724	TS-1540041	Hex Nut	M6	2
726	33-4035	Half Nut Base (2 pcs)		1
727	33-4035-1	Half Nut (2 pcs)		1
728	F004046	Dowel Pin	8×16mm	2

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Parts List G - Apron Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
729	32-06228	Worm		1
730	32-06225	Cam Shaft		1
731	TS-1522051	Socket Set Screw	M5×16	3
732	TS-1540031	Hex Nut	M5	3
733	33-4040A	Dial Indicator		1
734	33-4039A	Thread Dial Body		1
735	32-06206	Spacer		1
736	TS-1504101	Socket Head Cap Screw	M8×50	1
739	TS-1550061	Flat Washer	8mm	1
740	TS-1540061	Hex Nut	M8	1
742	32-06237	Spacer		3
744	33-4041	Helical Gear	32T	1
745	VS020500	Button Head Rivet	2×5mm	4
748	GH1440B-748	Drain Plug	1/8■	1
749	33-4050	Half Nut Indicator		1
750	GH1440B-750	Oil Sight Glass	M27X1.5	1
751	GB117-5X40	Taper Pin	5×40mm	1
752	GH1440B-752	Compression Spring		1
753	SB-6MM	Steel Ball	6mm	2
754	33-4027	Plug		1
755	GA7X-865	Spring Pin	3×25mm	1
756	GH1440B-756	Dowel Pin	C5×25	1
757	TS-1523011	Socket Set Screw	M6×6	2
758	33-4033	Lever Hub		1
759	33-4034	Lever		1
761	33-4002-1	Spacer		1
762	33-4002	Front Cover		1

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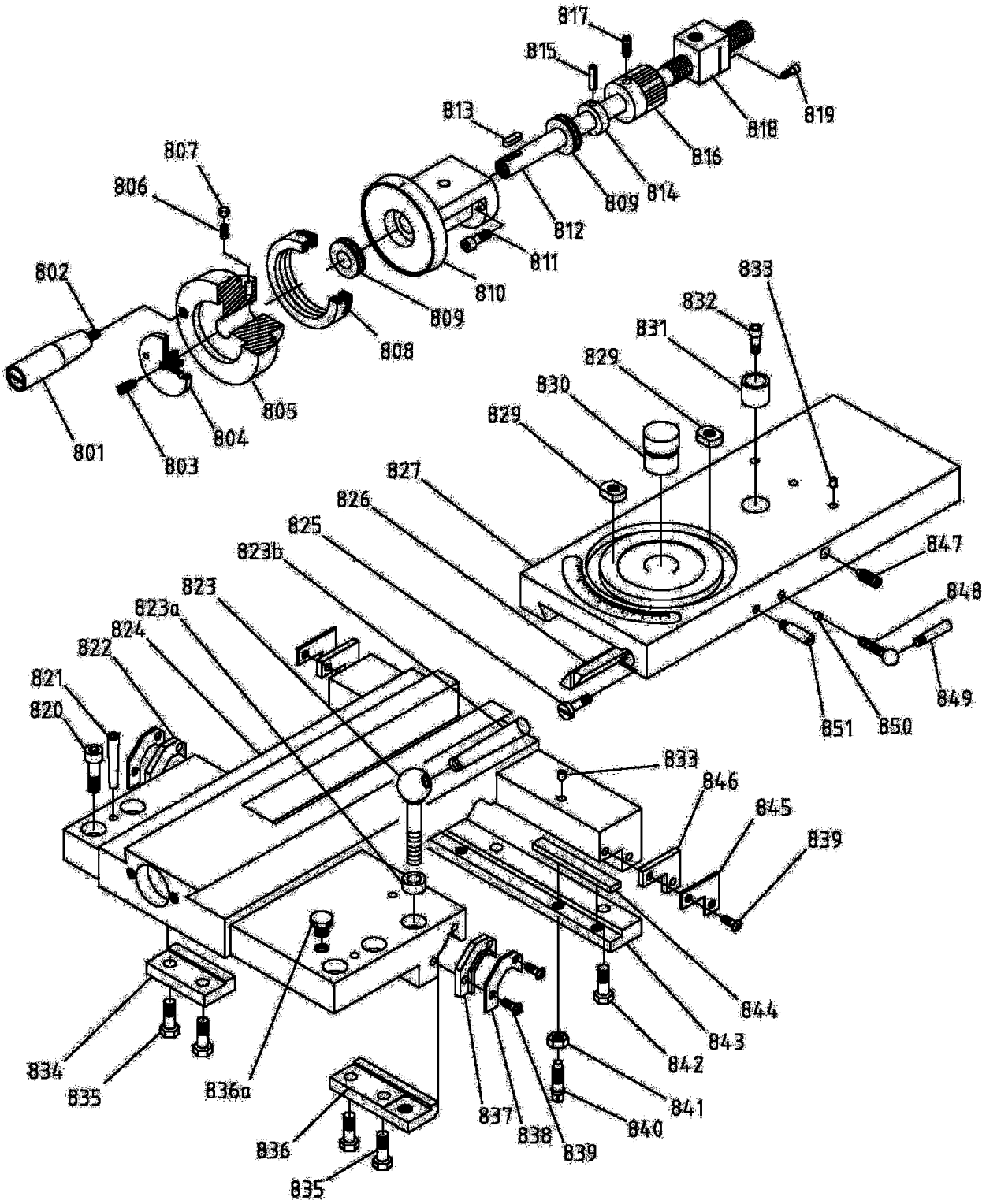
Parts List G - Apron Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
763	33-4047	Feed Direction Indicator		1
764	ZX-S75	Taper Pin	5×20mm	2
765	33-4020	Cam Shaft		
766	CQ6230-4041	Change Lever		1
767	GB2089-80	Compression Spring		1
768	33-4019	Bracket		1
769	TS-1503081	Socket Head Cap Screw	M6×35	3
770	CL6132-06-02	Plug		1
771	33-4013	Shifting Shaft		1
772	TS-1503041	Socket Head Cap Screw	M6×16	4
773	33-4016	Clutch Gear	63T	
774	33-4015	Clutch Gear	40T	1
775	33-4014	Clutch Gear	30T	1
776	33-4011	Plug		1
777	GH1440B-777	Ball Oiler		1
778	33-4008	Bolt		1
779	33-4009	Handle		1
780	5512222	Pan Head Screw	M6×15	1
781	33-4007	Washer		1
782	33-4005	Handwheel		1
783	33-4006	Dial		1
784	TS-1502061	Socket Head Cap Screw	M5×25	3
785	33-4004	Bracket		1
786	33-4004-1	Spacer		1
787	5519710	Key, Dbl Rd Hd	5×5×20mm	1
788	33-4003	Gear Shaft	14T	1
789	TS-1504061	Socket Head Cap Screw	M8×30	4
790	GH1440B-790	Taper Pin, Int Thread	6×45mm	2

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13.8.1 Cross Slide Assembly – Exploded View



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Parts List H - Cross Slide Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
801	D330A-81202A	Handle		1
802	D330A-8120A-1	Screw	M10	1
803	TS-1523071	Socket Set Screw	M6×25	1
804	D330B-51207G-1	Adjusting Screw		1
805	D330B-51207G	Handwheel		1
806	D330A-21257	Spring	5×0.8×13mm	1
807	SB-5MM	Steel Ball	5	1
808	D330B-51208G	Index Ring		1
809	BB-51102	Bearing	51102	2
810	D330B-51106G	Bracket		1
811	TS-1503051	Hex Socket Cap Screw	M6×20	2
812	D330B-51206G	Cross Leadscrew		1
813	KF2R5508	Key, Dbl Rd Hd	5×8mm	1
814	D330A-51210	Washer		1
815	701-118	Roll Pin	4×25mm	1
816	D330C-51202C	Gear	19T	1
817	F010443	Socket Set Screw DP	M6×8	1
818	D330B-51401G	Copper Nut		1
819	TS-1503041	Hex Socket Cap Screw	M6×16	1
820	TS-1505041	Hex Socket Cap Screw	M10×30	4
821	GH1440B-146	Taper pin	6×45mm	2
822	D330A-51301	Left Rubber Wiper		1
823	D330A-S1001	Lock Handle Screw		1
823a	D330A-S1003	Bushing		1
823b	D330A-S1002	Lock Handle		1
824	D330B-51101G	Saddle Casting		1

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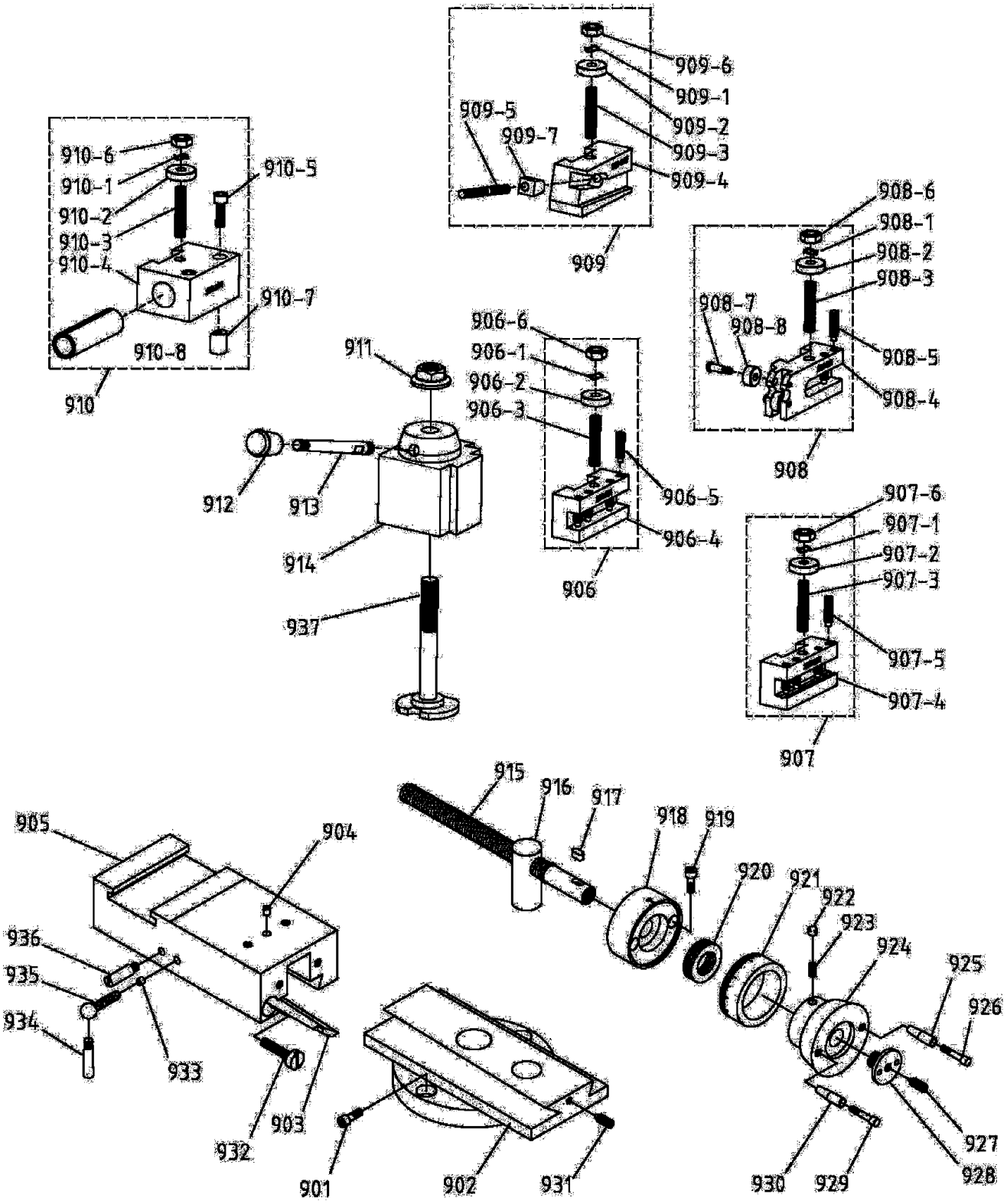
Parts List H - Cross Slide Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
825	D330A-51214	Gib Adjusting Screw		2
826	D330B-51212G	Gib		1
827	D330B-51102G	Cross Slide		1
829	D330B-51203G	Special Nut		2
830	D330B-51219G	Slide Axis	4×80mm	1
831	D330B-51201G	Washer		1
832	TS-1504031	Hex Socket Cap Screw	M8×16	1
833	BDB919-021	Oil Cup	6	5
834	D330A-51103	Front Pressure Plate		1
835	TS-1490031	Hex Cap Bolt	M8×20	4
836a	D330A-51215	Screw Plug		1
836	D330A-51105	Pressure Plate		1
837	D330A-51302	Right Rubber Wiper		1
838	D330A-51205	Plate		2
839	TS-1533042	Pan Head Screw	M5×12	8
840	GH1440B-840	Square Hd Bolt	M8×25	4
841	TS-1540061	Hex Nut	M8	4
842	TS-1490041	Hex Cap Bolt	M8×25	3
843	D330B-51104G	Rear Pressure Plate		1
844	D330A-51216	Gib		2
845	D330A-51204	Plate		2
846	D330A-51303	Back Rubber Wiper		2
847	TS-1524041	Socket Set Screw	M8×16	1
848	D330B-S2001	Lock Handle Screw		1
849	D330A-S1002	Lock Handle		1
850	D330A-S2004	Locking Washer		1
851	D330A-S2003	Screw		1

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13.9.1 Compound Rest Assembly – Exploded View



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Parts List I - Compound Rest Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
901	TS-1504031	Hex Socket Cap Screw	M8×16	2
902	GH1440B-902	Compound Rest		1
903	GH1440B-903	Gib		1
904	BDB919-021	Ball Oiler	6mm	3
905	GH1440B-905	Compound Rest Body		1
906	GH1440B-906	Turning Facing Holder		1
906-1		Wave Washer 10mm	10MM	1
906-2		Round Thumb Nut	10MM	1
906-3		Set Screw	M10X45	1
906-4		Facing Holder		1
906-5		Set Screw DP	M10X20	4
906-6		Hex Nut	M10	1
907	GH1440B-907	Turning Boring Facing Holder		1
907-1		Wave Washer 10mm	10MM	1
907-2		Round Thumb Nut	10MM	1
907-3		Set Screw	M10X45	1
907-4		Boring Facing Holder		1
907-5		Set Screw DP	M10X20	4
907-6		Hex Nut	M10	1
908	GH1440B-908	Knurling & Facing Holder		1
908-1		Wave Washer 10mm	10MM	1
908-2		Round Thumb Nut	10MM	1
908-3		Set Screw	M10X45	1
908-4		Knurling Holder		1

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Parts List I - Compound Rest Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
908-5		Set Screw DP	M10X20	2
908-6		Hex Nut	M10	1
908-7		Roller Shaft		2
908-8		Idler Wheel		2
909	GH1440B-909	Universal Parting Blade Holder		1
909-1		Wave Washer 10mm	10MM	1
909-2		Round Thumb Nut	10MM	1
909-3		Set Screw	M10X45	1
909-4		Parting Holder		1
909-5		Screw		1
909-6		Hex Nut	M10	1
909-7		Lock Nut		1
910	GH1440B-910	Heavy Duty Boring Bar Holder		1
910-1		Wave Washer 10mm	10MM	1
910-2		Round Thumb Nut	10MM	1
910-3		Set Screw M10X45	M10X45	1
910-4		Boring Bar Holder		1
910-5		Hex Socket Cap Screw		1
910-6		Hex Nut	M10	1
910-7		Elastic Sleeve		1
910-8		Lock Nut		1
911	GH1440B-911	Flange Nut	M16	1
912	GH1440B-912	Handle Grip		1
913	GH1440B-913	Handle Shaft		1

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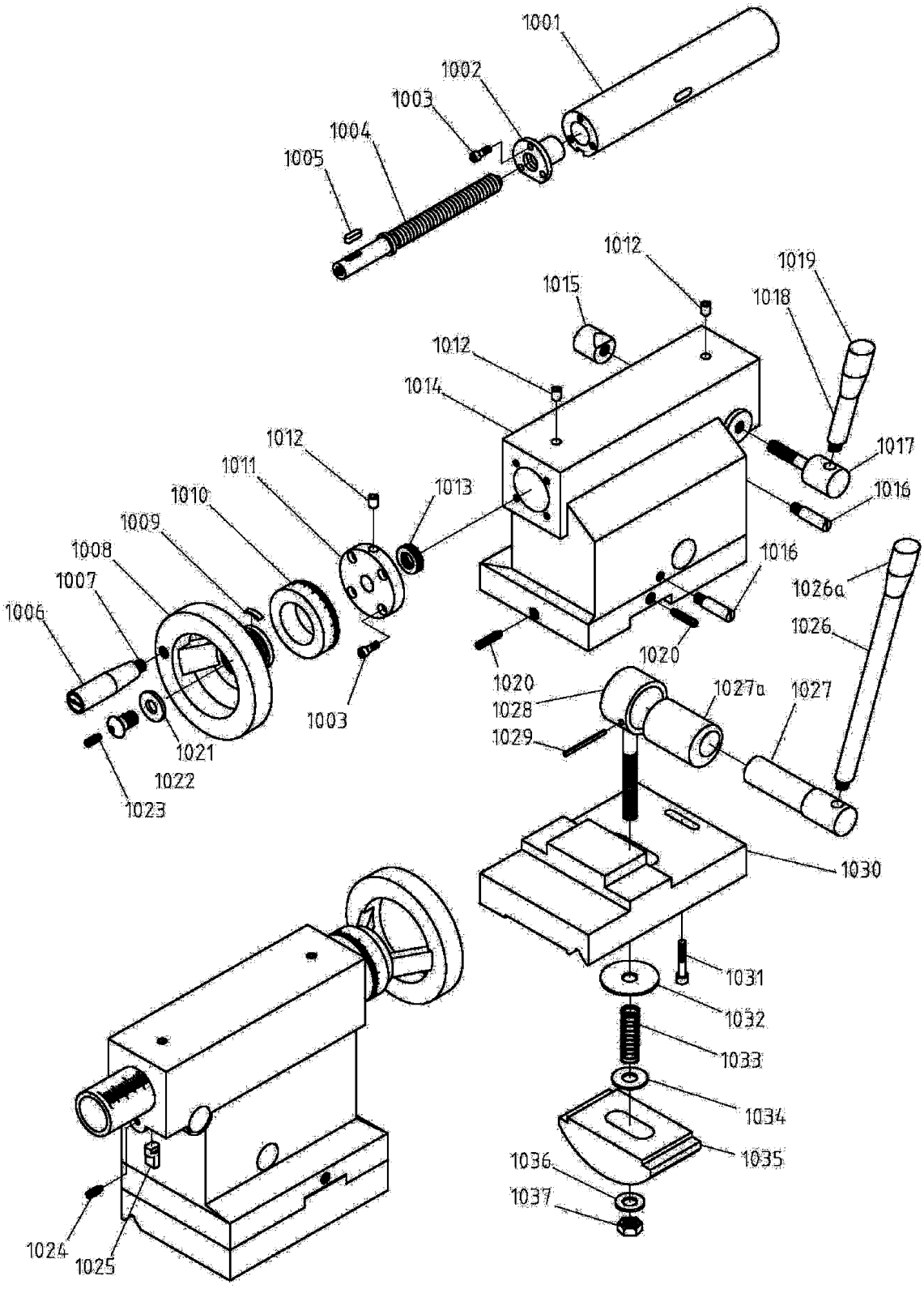
Parts List I - Compound Rest Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
914	GH1440B-914	Quick Change Tool Post Body		1
915	GH1440B-915	Leadscrew		1
916	GH1440B-916	Cylindrical Nut		1
917	F014001	Key, Dbl Rd Hd	4×14mm	1
918	GH1440B-918	Bracket		1
919	TS-1503041	Hex Socket Cap Screw	M6×16	2
920	BB-51103	Bearing	51103	1
921	GH1440B-921	Index ring		1
922	SB-5MM	Steel Ball	5mm	1
923	GH1440B-923	Spring	5×1×12mm	1
924	GH1440B-924	Handwheel		1
925	GH1440B-925	Handle		1
926	GH1440B-926	Bolt		1
927	TS-1523071	Socket Set Screw	M6×25	1
928	GH1440B-928	Disc		1
929	GH1440B-929	Bolt		1
930	GH1440B-930	Handle		1
931	TS-1523051	Socket Set Screw	M6×16	1
932	GH1440B-932	Gib Adjusting Screw		1
933	GH1440B-933	Pin	4X8mm	1
934	D330A-S2002	Lock Handle		1
935	D330B-S3001	Lock Handle Screw		1
936	D330A-S2003	Shaft		1
937	GH1440B-937	Mounting Shaft		1

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13.10.1 Tailstock Assembly – Exploded View



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Parts List J - Tailstock Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1001	D330D-0606	Quill		1
1002	D330D-0608	Copper Nut		1
1003	TS-1501041	Hex Socket Cap Screw	M4X12	3
1004	D330D-0607	Leadscrew		1
1005	6286475	Key, Dbl Rd Hd	A4X15	1
1006	D330A-81202	Handle		1
1007	D330A-81203-2	Bolt		1
1008	GH1440B-1008	Handwheel		1
1009	GH1440B-1009	Leaf Spring		1
1010	D330D-0610	Graduated Collar		1
1011	D330D-0609	Leadscrew Bracket		1
1012	GH1440B-1012	Oil Cup		3
1013	BB-51102	Thrust Bearing	51102	1
1014	D330D	Tailstock Casting		1
1015	GH1440B-1015	Lock Nut		1
1016	D330A-6003	Screw		2
1017	GH1440B-1017	Lock Bolt		1
1018	GH1440B-1018	Lock Handle		1
1019	GH1440B-1019	Tapered Knob	M10X50	2

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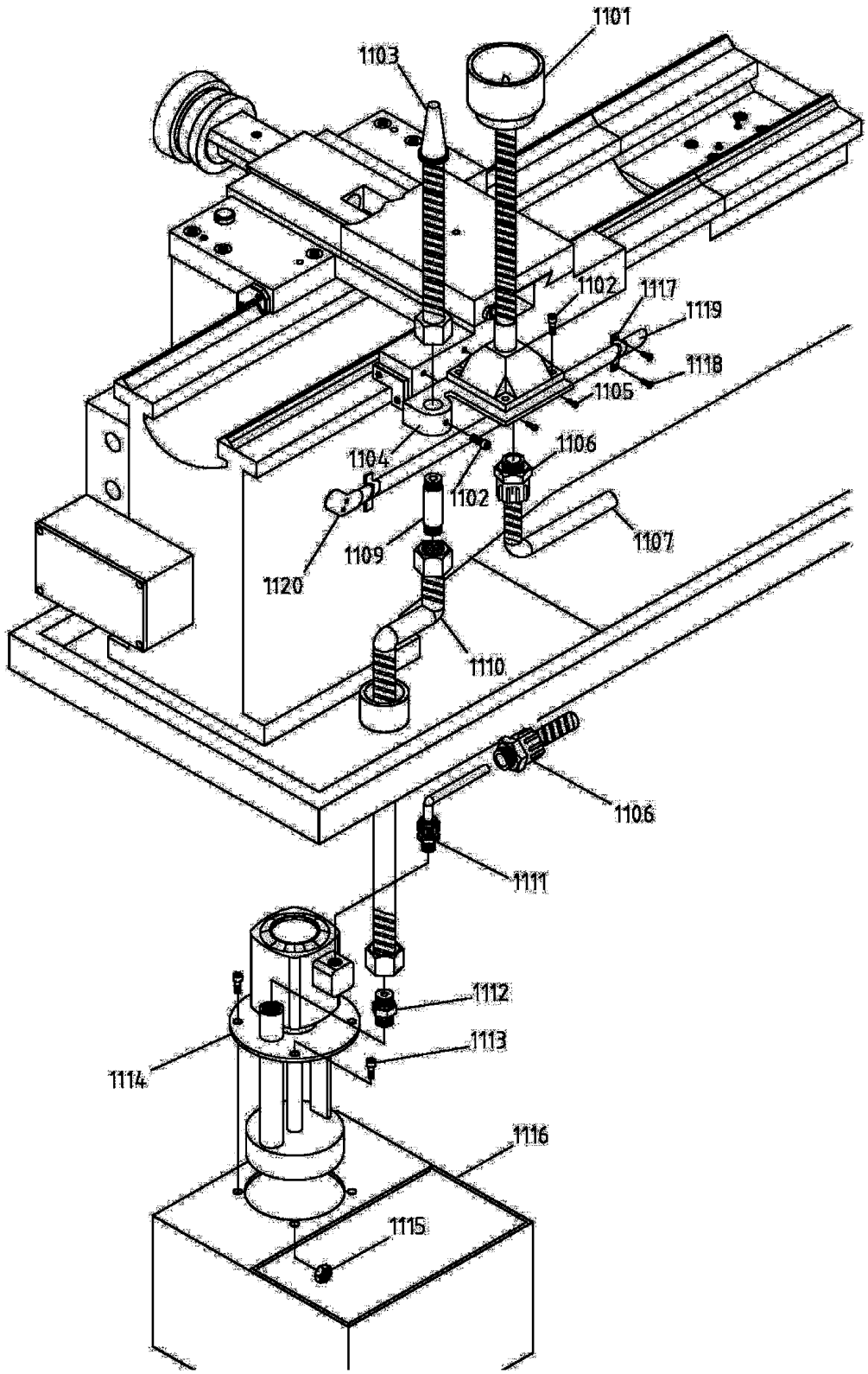
Parts List J - Tailstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1020	F010442	Socket Set Screw DP	M10×50	3
1021	TS-2360121	Flat Washer	12mm	1
1022	GH1440B-1022	Adjusting Screw		1
1023	TS-1523071	Socket Set Screw	M6×25	1
1024	F010443	Socket Set Screw DP	M6×8	1
1025	GH1440B-1025	Key, spcl		1
1026	GH1440B-1026	Lock Handle		1
1026a	GH1440B-1026A	Taper Knob	M10X50	1
1027	GH1440B-1027	Shaft		1
1027a	GH1440B-1027A	Cam Sleeve		1
1028	GH1440B-1028	Block		1
1029	811616	Roll Pin	4×50mm	1
1030	GH1440B-1030	Tailstock Base		1
1031	TS-1503091	Hex Socket Cap Screw	M6x40	1
1032	GH1440B-1032	Washer, spcl		1
1033	GH1440B-1033	Spring		1
1034	GH1440B-1034	Washer, spcl		1
1035	GH1440B-1035	Clamp Block		1
1036	GH1440B-1036	Washer, spcl	16mm	1
1037	TS-154010	Hex Nut	M16	1

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13.11.1 Coolant and Work Light – Exploded View



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Parts List K - Coolant and Work Light

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1101	GH1440B-1101	Work Lamp		1
1102	TS-1502031	Hex Socket Cap Screw	M5X12	4
1103	GH1440B-1103	Coolant Nozzle		1
1104	D330A-71206-2	Bracket		1
1105	TS-1503051	Hex Socket Cap Screw	M6X20	2
1106	GH1440B-1106	Lock Connector		2
1107	GH1440B-1107	Plastic Tube		1
1108	TS-1502031	Hex Socket Cap Screw	M5X12	1
1109	D330A-92202	Double End Connector		1
1110	GH1440B-1110	Metal Cooling Tube		1
1111	GH1440B-1111	Strain Relief	M12X1.5	1
1112	D330A-92203	Double End Connector		1
1113	TS-1503051	Hex Socket Cap Screw	M6×20	2
1114	GH1440B-1114	Coolant Pump	40W 230V 1PH	1
1115	TS-1540041	Hex Nut	M6	2
1116	D330B-14401	Coolant Tank		1
1117	GH1440B-1117	Pipe Hanger	C-16	2
1118	TS-1533032	Pan Head Screw	M5×10	4
1119	GH1440B-1119	PVC tube	Ø16x200mm	1
1120	GH1440B-1120	Elbow Connector		1

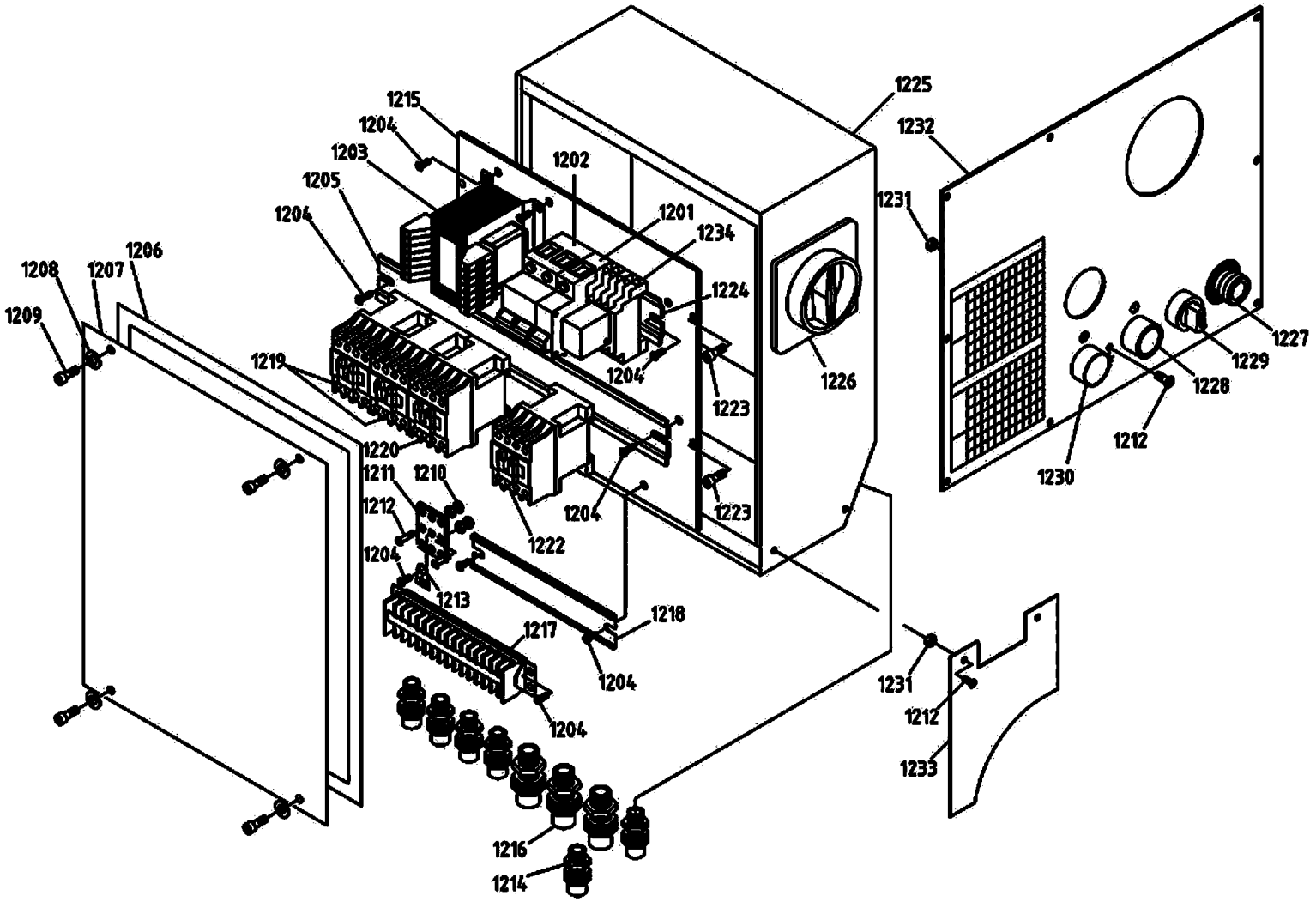
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Diagram L - Electrical Box Assembly

Original JET parts reference | Match model, voltage and serial-number notes

13.12.1 Electrical Box Assembly – Exploded View



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Parts List L - Electrical Box Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1201	GH1440B-1201	Circuit Breaker	DZ47-63 -1PC3	1
1202	GH1440B-1202	Circuit Breaker	DZ47-63-2PD20	1
1203	GH1440B-1203	Transformer	JBK5-100VA-TH	1
1204	TS-2171012	Pan Head Screw	M4X6	15
1205	GH1440B-1205	DIN Rail Lower		1
1206	GH1440B-1206	Rubber Cushion		4
1207	D330B-14102	Cover		1
1208	TS-1550021	Flat Washer	4mm	4
1209	TS-1501031	Hex Socket Cap Screw	M4×10	4
1210	TS-1540031	Hex Nut	M5	4
1211	D330A-71401	Grounding Block		1
1212	TS-1532042	Pan Head Screw	M4X12	5
1213	GH1440B-1213	Earth Grounding Label		1
1214	GH1440B-1214	Strain Relief	M16X1.5	6
1215	D330B-14103	Mounting Plate		1
1216	GH1440B-1216	Strain Relief	M20X1.5	3

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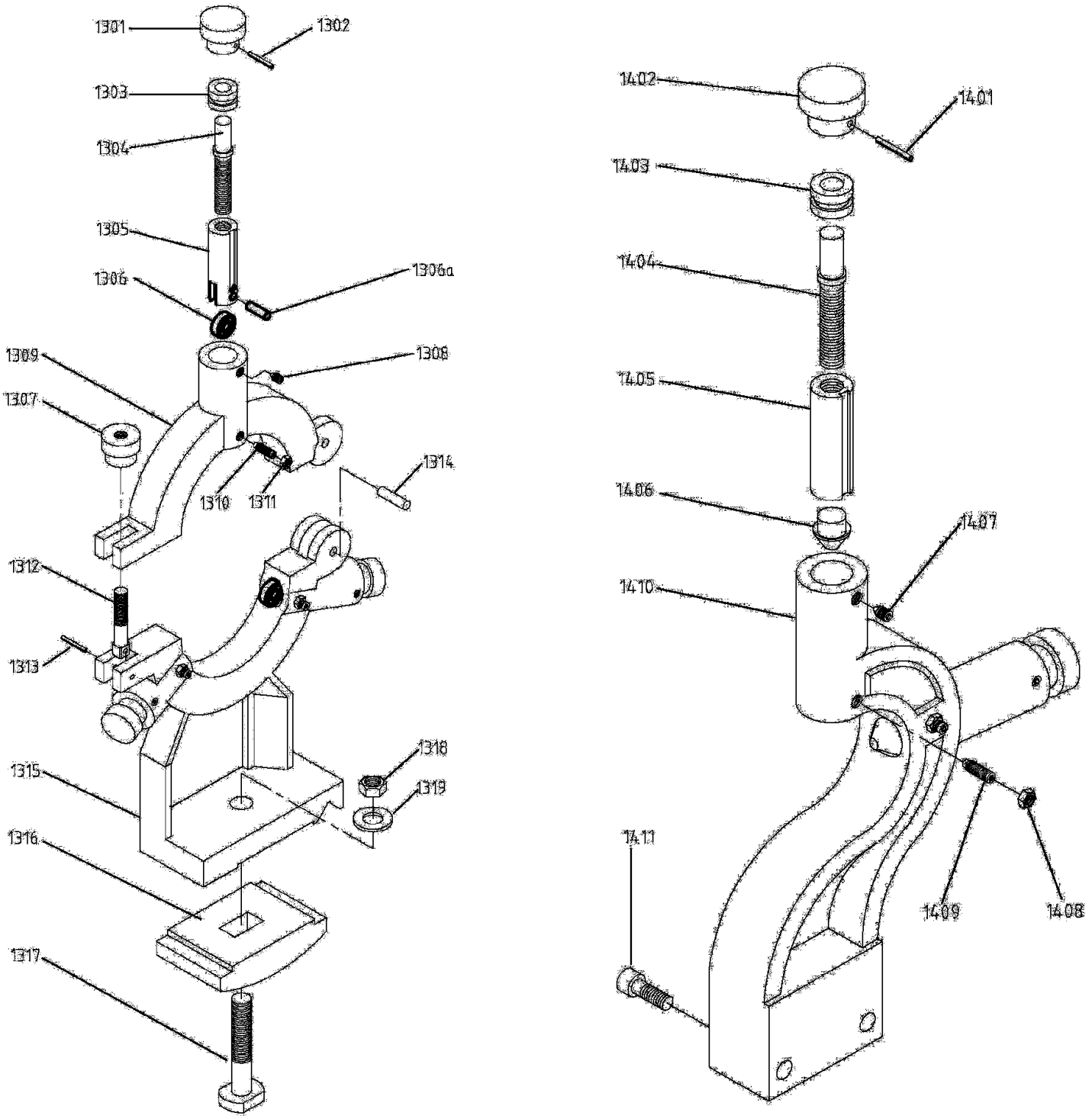
Parts List L - Electrical Box Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1217	GH1440B-1217	Terminal Bar	TD1516	1
1218	GH1440B-1218	DIN Rail Ground		1
1219	GH1440B-1219	AC Contactor	CJX2S-1801-24V	2
1220	GH1440B-1220	AC Contactor	CJX2S-0901-24V	1
1222	GH1440B-1222	Contactor Relay	JZC4-40-24V	1
1223	TS-1502031	Hex Socket Cap Screw	M5X12	4
1224	GH1440B-1224	DIN Rail Upper		1
1225	D330B-14101A	Electrical Box		1
1226	GH1440B-1226	Power Switch	LW26-20	1
1227	GH1440B-1227	E-Stop Button	XB2-BS545	1
1228	GH1440B-1228	Jog Button	LAY5-22D/23	1
1229	GH1440B-1229	Selector Switch	LAY3-11/2	
1230	GH1440B-1230	Power Light	AD62-22D/S 23/24V	1
1231	TS-1540021	Hex Nut	M4	3
1232	GH1440B-1232	Name Plate		1
1233	B330B-14220A	Motor Upper Cover		1
1234	GH1440B-1234	Small Contactor Relay	CDZ9L-54P/AC24V	1

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13.13.1 Steady Rest and Follow Rest – Parts List



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Parts List M - Steady Rest and Follow Rest

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1301	D330A-8205	Pinned Knob		3
1302	TS-209203	Roll Pin	3X20mm	3
1303	D330A-8207	Collar		3
1304	D330B-8206	Jack Screw		3
1305	D330B-8208A	Finger Slide		3
1306	BB-625ZZ	Bearing	625ZZ	3
1306a	F004038	Dowel Pin	5X16mm	3
1307	D330A-8204	Knurled Thumb Knob		1
1308	TS-1523031	Socket Set Screw	M6X10	3
1309	D330B-8202	Steady Rest Upper Body		1
1310	TS-1523051	Socket Set Screw	M6×16	3
1311	TS-1540041	Hex Nut	M6	3
1312	D330A-8203	Pivot Stud		1
1313	5217841	Roll Pin	4×20mm	1
1314	F004045	Dowel Pin	6×20mm	1

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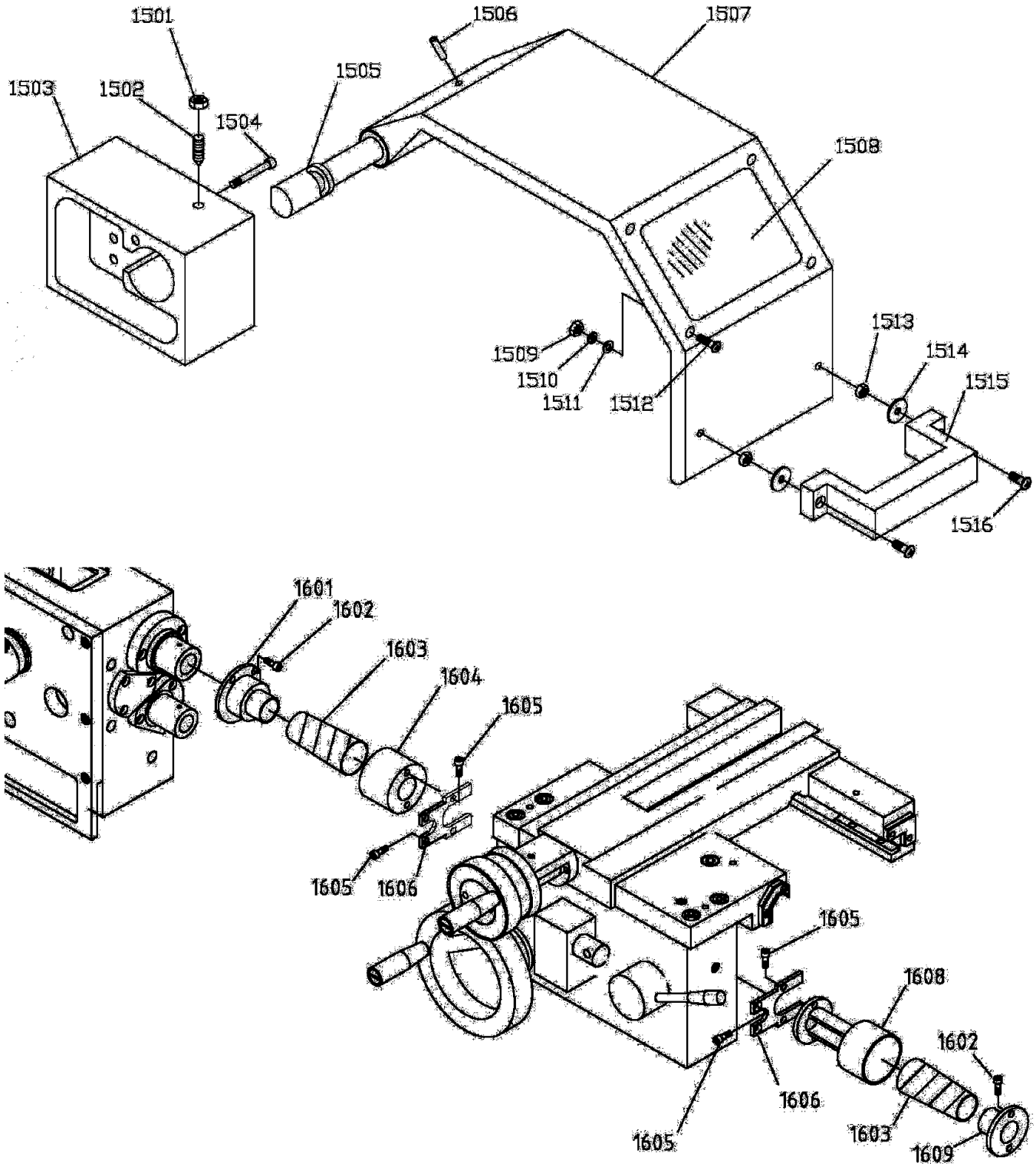
Parts List M - Steady Rest and Follow Rest (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1315	D330B-8201-1	Steady Rest Base		1
1316	D330A-8210	Clamp Block		1
1317	GH1440B-1317	T-Bolt	M12X60	1
1318	TS-1540081	Hex Nut	M12	1
1319	TS-2360121	Flat Washer	12mm	1
1401	TS-209203	Roll Pin	3X20	2
1402	D330A-8205	Pinned Knob		2
1403	D330A-8207	Collar		2
1404	D330A-8304	Jack Screw		2
1405	D330A-8303	Finger Slide		2
1406	D330A-8209	Brass Finger		2
1407	TS-1523031	Socket Set Screw	M6X10	2
1408	TS-1540041	Hex Nut	M6	2
1409	F010438	Socket Set Screw DP	M6×16	2
1410	D330A-8301-1	Follow Rest Body		1
1411	TS-1504081	Hex Socket Cap Screw	M8×40	2

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13.14.1 Chuck and Leadscrew Guards – Exploded View



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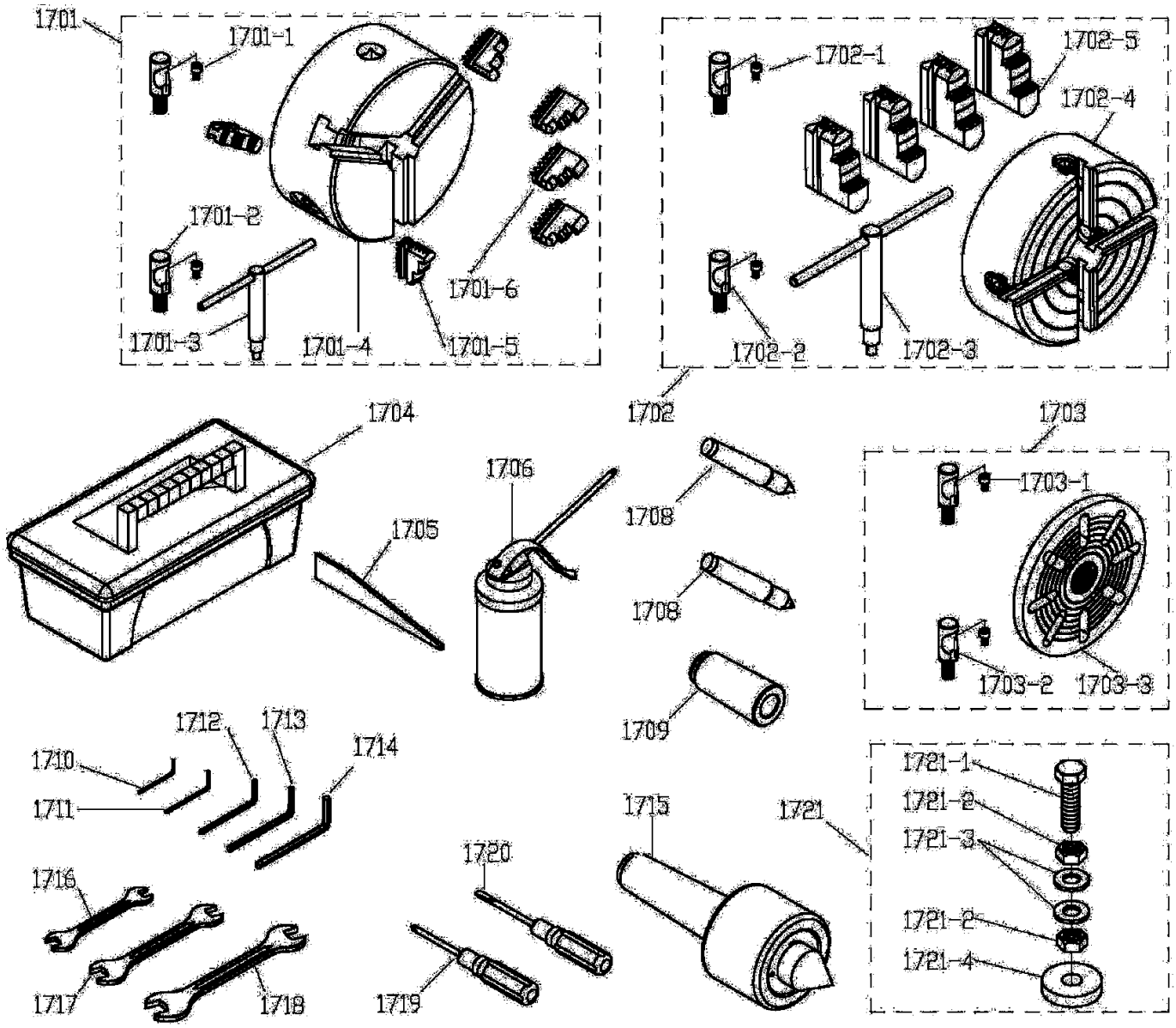
Parts List N - Chuck and Leadscrew Guards

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1501	TS-1540041	Hex Nut	M6	1
1502	F010438	Socket Set Screw DP	M6 ×16	1
1503	D330A-71101	Switch Box		1
1504	TS-1503101	Hex Socket Cap Screw	M6×45	2
1505	D330A-71203	Shaft		1
1506	701-118	Roll Pin	4×25	1
1507	D330A-71204A-1	Chuck Guard		
1508	D330A-71402	Acrylic Plate		1
1509	TS-1540011	Hex Nut	M3	4
1510	TS-2361031	Spring Washer	3mm	4
1511	TS-1550011	Flat Washer	3mm	4
1512	WRT2000-38	Pan Head Screw	M3X12	4
1513	TS-1540041	Hex Nut	M6	2
1514	TS-1550041	Flat Washer	6mm	4
1515	GH1440B-1515	Handle		2
1516	TS-1534042	Pan Head Screw	M6X12	4
1601	D330B-1030G	Left Bracket		1
1602	TS-1502021	Hex Socket Cap Screw	M5×10	2
1603	D330A-F7001	Spring Sleeve		2
1604	D330A-1034	Cover LH		1
1605	TS-1503031	Hex Socket Cap Screw	M6×12	8
1606	D330A-1033	Bracket Plate		2
1608	D330B-1029G	Cover RH		1
1609	D330A-1031	Right Bracket		1

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13.15.1 Accessories – Exploded View



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Parts List O - Accessories

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1701	GH1440B-1701	3-Jaw Chuck Assembly	200MM-D5	1
1701-1	TS-1503051	Hex Socket Cap Screw	M6X20	6
1701-2	D330D-81201	Camlock Stud		6
1701-3	GH1440B-1701-3	3-Jaw Chuck Key *		1
1701-4	GH1440B-1701-4	3-Jaw Chuck Body		1
1701-5	GH1440B-1701-5	Internal Jaws 3PC Set		1
1701-6	GH1440B-1701-6	Reverse Jaws 3PC Set *		1
1702	GH1440B-1702	4-Jaw Chuck Assembly	200MM-D5	1
1702-1	TS-1503051	Hex Socket Cap Screw	M6X20	6
1702-2	D330D-81201	Camlock Stud		6
1702-3	GH1440B-1702-3	4-Jaw Chuck Key *		1
1702-4	GH1440B-1702-4	4-Jaw Chuck Body		1
1702-5	GH1440B-1702-5	Jaws 4PCS Set		1
1703	GH1440B-1703	Face Plate Assembly	250MM	1
1703-1	TS-1503051	Hex Socket Cap Screw	M6X20	6
1703-2	D330D-81201	Camlock Stud		6
1703-3	330D-81103	Face Plate		1
1704	GH1440B-TBCP	Tool Box		1
1705	D330B-F5001	Drift Key *		1

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Parts List O - Accessories (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1706	GH1440B-1707	Oil Gun *		1
1708	GH1440B-1708	Dead Center MT4 *	MT4	2
1709	GH1440B-1709	Tapered Reducing Sleeve *	MT6-MT4	1
1710	JLH610-901	Hex Wrench 2MM *	2MM	1
1711	TS-152704	Hex Wrench 3MM *	3MM	1
1712	TS-152705	Hex Wrench 4MM *	4MM	1
1713	TS-152706	Hex Wrench 5MM *	5MM	1
1714	TS-152707	Hex Wrench 6MM *	6MM	1
1715	GH1440B-1715	Live Center MT4 *	MT4	1
1716	JBOS5-106	Open End Wrench *	10-12MM	1
1717	JBOS5-105	Open End Wrench *	14-17MM	1
1718	6295508	Open End Wrench *	17-19MM	1
1719	ZX-OP-15	Cross Point Screwdriver *	3''	1
1720	ZX-OP-14	Flat Blade Screwdriver *	3''	1
1721	GH1440B-1721	Sizing Block Assembly *		6
1721-1	F008920	Hex Cap Bolt *	M14x50	6
1721-2	TS-154009	Hex Nut *	M14	12
1721-3	TS-155009	Flat Washer *	14MM	12
1721-4	330A-14301	Flat Washer, spcl *		6

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